



Cutting



Mounting



Polishing



	Cutting	Hot Mounting	Cold Mounting	Grinding	Polishing 1	Polishing 2	Finishing	SuperFinishing
Steels	NX10	XP black,colored	XF10 XF15	AP180 to1200	X550 + 6μXM25	X500 + 3μXM25	X200 + 1μXM25	X100 + 0.3μXALO
Treated steels	NX20	XGFB XDPB	XF15 XF25	AP180 or XTOP	XMID + 9μXM25	X500 + 3μXM25	X200 + 1μXM25	X100 + 0.3μXALO
Very Hard Steels	NX30 XCBN	XDPB XEPB	XF25 XF40	AP180 or XTOP	XMID + 9μXP35	X500 + 3μXP35	X200 + 1μXP35	X100 + 0.3μXALO
Cast Iron	NX70	XGFB	XF10 XF15	AP180 or XTOP	XMID + 6μXM25	X220 + 3μXM25		X100 + XA05
Carbides	XDLR	XDPB XEPB	XF25 XF40	XDMB (75μ) 40μ	XMID + 15μXP35	X600 + 9μXP35	X610 + 3μXP35	X610 + 1μXP35*
Ceramics	XDLM	XDPB XEPB	XF25 XF40	XDMB 20μ	X600 + 9μXP35	X600 + 6μXP35	X610 + 3μXP35	X610 + 1μXP35*
Aluminium	NX70	XP black,colored	XF10 XF60	AP180 to 1200	X550 + 6μXM25	X300 + 3μXM25	X200 + 1μXM25	X100 + XA05
Copper	NX70	XP black,colored	XF10 XF60	AP180 to 1200	X550 + 6μXM25	X300 + 3μXM25	X200 + 1μXM25	X100 + XA05
Titanium	NX70	XGFB	XF15 XF25	AP180 to 4000	X550 + 6μXP35	-	-	X100 + XA05
Plasma	NX80 NX90	XDPB	XF40	AP180 to 1200	X550 + 6μXM25	X500 + 3μXM25	X200 + 1μXM25	X100 + XA05
Crystals	XDLM	-	-	-	X600 + 9μXALO	X610 + 6μXALO	X100 + 1μXALO	X100 + XA05
Minerals	XDLM	-	XF40	XDMB 75μ 40μ	X600 + 9μXP35	X550 + 6μXP35	X500 + 3μXP35	X220 + 1μXP35
Printed Board	XDLM	-	XF10 XF40	AP320 to1200	X550 + 6μXM25	X500 + 3μXM25	X200 + 1μXM25	X100 + XA05

AP = Abrasive Papers

*SuperFinishing with X100 + XA05

